
TABLE OF CONTENTS

1.0 PURPOSE	1
2.0 SCOPE	1
3.0 REFERENCED PUBLICATIONS	1
4.0 DEFINITIONS	2
5.0 PERSONNEL SAFETY	2
6.0 ESD CONTROL PROGRAM	2
6.1 ESD CONTROL PROGRAM REQUIREMENTS.....	2
6.2 ESD CONTROL PROGRAM MANAGER OR COORDINATOR.....	3
6.3 TAILORING.....	3
7.0 ESD CONTROL PROGRAM ADMINISTRATIVE REQUIREMENTS	3
7.1 ESD CONTROL PROGRAM PLAN.....	3
7.2 TRAINING PLAN.....	3
7.3 PRODUCT QUALIFICATION PLAN.....	3
7.4 COMPLIANCE VERIFICATION PLAN.....	4
8.0 ESD CONTROL PROGRAM PLAN TECHNICAL REQUIREMENTS	4
8.1 GROUNDING/EQUIPOTENTIAL BONDING SYSTEMS.....	4
8.2 PERSONNEL GROUNDING.....	5
8.3 ESD PROTECTED AREAS (EPAs).....	6
8.3.1 <i>Insulators</i>	6
8.3.2 <i>Isolated Conductors</i>	7
8.4 PACKAGING.....	10
8.4.1 <i>United States Department of Defense (DoD) Packaging Requirements</i>	10
8.5 MARKING.....	10

Annexes

Annex A (Informative): Additional Process Considerations.....	11
Annex B (Informative): ESD Sensitivity Testing.....	12
Annex C (Informative): Tailoring.....	14
Annex D (Informative): Related Documents.....	16
Annex E (Informative): Statement of Direction.....	18
Annex F (Informative): Revision History for ANSI/ESD S20.20.....	19

Tables

Table 1: Grounding / Equipotential Bonding Requirements.....	5
Table 2: Personnel Grounding Requirement.....	5
Table 3: EPA ESD Control Items.....	8
Table 4: Packaging Requirements.....	10
Table 5: ESD Susceptibility Test References for Devices.....	13